



DEVCHAND ENGINEERS PVT. LTD.

ENGINEERS & FABRICATORS



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Welcome To Devchand Engineers Pvt. Ltd.

Devchand Engineers Pvt. Ltd. Having Started Fabrication Activities since 1957 Have Acquired High Reputation And Ripped Experience in the Field Of Fabrication

DEPL-Renowned Fabricator a Single Point of Source for Any Process Industry of Having Very Wide Range of Activities Including Design Detailed Engineering, Fabrication of Plant and Machinery Such As Storage Tanks, Pressure Vessels, Heat Exchangers, Columns, Etc.



DEPL is a Registered Pvt. Ltd. Firm with S.S.I Registration for Manufacturing Chemical Equipments and Machineries. The 50 Years Long Experience in the Field of shop fabrication, DEPL has handled various Nature of jobs at their shop. This lead them to fabricate very wide range of Process Equipments with Variety of materials and have Satisfied Customers to their credit.

DEPL has all infrastructure and in-house Facilities like Spinning Machine to Manufacture Dished ends, Plasma Cutting, Tig Welding, Non-Destructive Testing Facilities, Radial Drilling Machine, Tube Expanders, Pneumatic & Hydraulic Testing Facilities Etc. The shop is approved by Third Party Inspection Agencies, Chief Controller of Explosive and Public Undertakings, Government and semi Government Projects and Number of Industries.

DEPL – is Managed by Highly Experienced Team of Professional Engineers and enjoying all Facilities Given to S.S.I units. The Production of Fabricated Equipments need more Technical and Skilled man Power Compare to the Investment in the Machinery. Therefore, The Firm for Employing more Technical & Skilled Manpower and Welding Machines to Control

Effective Production has taken a care.

In Short, DEPL has Known for Quality, Workmanship, Competitive Price and Reliable Deliveries.

The Trial Order Will Convince The Truth.

TECHNICAL DETAILS

1. MANUFACTURING

Design, Detailed Engineering, Fabrication & Supply Of Pressure Vessels, Reaction Vessels, Heat Exchangers, Reflux & Distillation Columns, Dished Ends, Dairy Equipments, Re-Tubing Of Heat Exchangers & Tube Bundles, Screw Conveyors, Rotary Kilns & Its Parts, Combustion Chambers, Bucket Elevators, I.D. & F.D Fans For Boilers, Blower Casings, Expansion Bellows, Elevator Chains, Volume Bottles & Suction Separators, Knock Out Drums, L.P.G Road Tankers Of 28.5 Kl & 38.5 Kl Capacity Etc.

2. MATERIAL HANDLED

- ◆ Carbon Steel As Per IS 2062, IS 2002 Gr. 2 & 3, SA 515 Gr. 60 & 70, SA 516 Gr. 60 & 70, SA 285 Gr. C Etc.
- ◆ High Alloys like Hastalloy 'C', Inconel-600 & 825, Nickel, Monel-200 Etc.
- ◆ Stainless Steel As Per SA 240 TP 304 & 304L, 316 & 316L, 310, 321, 410 Etc.
- ◆ Non Ferrous Like Pure Copper, Aluminum, Lead Etc.
- ◆ Tubes for Heat Exchangers as per IS 1239, BS 3059, A-53, ASTM-A-106 Gr .B, A-170, A- 179, A-333, A-334, Etc.

3. FABRICATION CODES FOLLOWED

- ◆ ASME, IS, BS, TEMA, JIS (For Dished Ends Only), DIN Etc.

4. APPROVED BY THIRD PARTY INSPECTION AGENCIES

- ◆ M/s. Bureau veritas Industrial Services (India) Pvt. Ltd., Mumbai.
- ◆ M/s. Udhe India Ltd., Mumbai.
- ◆ M/s. Baxcounsel, Baroda.
- ◆ M/s. Lloyds Register Asia, Surat.
- ◆ M/s. S.G.S India Ltd., Baroda.

5. HEAT TREATMENT (BY SUB-CONTRACTORS)

Stress Relieving, Normalizing & Solution Annealing.

Sizes of the Furnaces.

1. 4000mm X 3000mm X 12000mm
2. 5500mm X 5500mm X 16000mm

6. DESTRUCTIVE & NON DESTRUCTIVE TESTINGS (BY SUB-CONTRACTORS)

- ◆ Ultrasonic & Radiography Testings:
- ◆ Chemical & Physical Testings of Materials:

Photo Gallery



Devchand Engineers Pvt. Ltd. Machinery

1. HYDRAULIC PRESSES	TOTAL - 4 NOS.	
MACHINE NO. 1	500 TONNES CAPACITY (VERTICAL TYPE DOUBLE ACTING) DAY LIGHT: 7000 MM X 1900 MM X 830 MM	
MACHINE NO. 2	1000 TONNES CAPACITY (VERTICAL TYPE DOUBLE ACTING) DAYLIGHT 5500MM X 1900MM X 950MM	
MACHINE NO. 3	500 TONNES CAPACITY (VERTICAL TYPE DOUBLE ACTING) DAYLIGHT 4250 MM X 1700 MM X 930 MM	
MACHINE NO. 4	100 TONE CAPACITY (VERTICAL TYPE DOUBLE ACTING) DAYLIGHT 3000 MM X 1500 MM X 500 MM	
2. SPINNING MACHINE	TOTAL - 1 NO. MIN. – 700 MM DIA. MAX. – 6000 MM DIA. FOR C.S. - MIN. 6 MM TO MAX. 32 MM. FOR S.S - MIN. 6 MM TO MAX. 25 MM.	
CAPACITY	DIAMETER	THICKNESS
3. LATHE MACHINES	TOTAL 2 NOS	
MACHINE NO	1	2
ADMIT BETWEEN CENTER.IN	5000	2000
SWING OVER BED. IN MM	1200	450
SWING IN GAP DIA. IN MM	1900 DIA X900 LONG	600
SWING OVER CROSS SLIDE. IN	2 TONNES	1 NOS.
4. ARGON WELDING & CUTTING MACHINE	TOTAL - 2 NOS. CAPACITY: UPTO 50MM	
5. WELDING RECTIFIER	TOTAL – 5 NOS. CAPACITY: 400 AMPS.	
6. SUBMERGE ARC WELDING MACHINE	TOTAL 01 NO. CAPACITY: 1250 AMPS.	
7. E.O.T.	5 TONS CAPACITY	2 NOS.
	3 TONS CAPACITY	1 NO.
	20 TONE CAPACITY	1 NO.
CHAIN PULLY	5 TONNES	1 NOS.
BLOCKS	2 TONNES	1 NOS.
8. GRINDING FACILITIES	TOTAL 02 NOS. PEDESTAL GRINDERS 1 NO. 8" DIA & 1 NO. 4" DIA. TOTAL 15 NOS. PORTABLE GRINDERS	
9. EDGE CUTTING MACHINE	TOTAL - 1 NO. CAPACITY – 6 MTR. DIA.	
10. ELECTRODE OVEN	PORTABLE - 2 NOS. CABINATE TYPE - 1 NO.	

Harish Engineering Works Machinery

<p>1. HYDRAULIC PRESSES</p> <p>MACHINE NO. 1</p>	<p>TOTAL - 2 NOS.</p> <p>400 TONNES CAPACITY (VERTICAL TYPE DOUBLE ACTING) DAY LIGHT: 2185MM X 1005MM X 830MM.</p>																																			
<p>MACHINE NO. 2</p>	<p>80 TONNES CAPACITY. (VERTICAL 'C' TYPE DOUBLE ACTING)</p>																																			
<p>2. PLATE BENDING MACHINE</p> <p>MACHINE NO. 1</p>	<p>TOTAL - 2 NOS.</p> <p>PYRAMID TYPE. MAX. CAP. IN C.S: 16 MM THK. X 3000 MM WIDTH. MAX. CAP. IN S.S: 12 MM THK. X 3000 MM WIDTH. SMALLEST INSIDE DIA IN C.S: 700 MM X 16 MM THK. SMALLEST INSIDE DIA IN S.S: 800 MM X 12 MM THK.</p>																																			
<p>MACHINE NO. 2</p>	<p>PYRAMID TYPE. MAX. CAP. IN C.S: 10 MM THK. X 2000 MM WIDTH. MAX. CAP. IN S.S: 8 MM THK. X 2000 MM WIDTH. SMALLEST INSIDE DIA IN C.S: 300 MM X 10 MM THK. SMALLEST INSIDE DIA IN S.S: 300 MM X 8 MM THK.</p>																																			
<p>3. PIPE BENDING MACHINE</p> <p>CAPACITY</p>	<p>TOTAL 1 NO</p> <p>MAX. DIA OF PIPE CAN BE BEND : 90 MM MAX. THK. CAN BE BEND : 6 MM MIN. RADIUS : 300 MM MIN. DIA OF PIPE CAN BE BEND : 25 MM MIN. THK. CAN BE BEND : 1.5 MM</p>																																			
<p>4. LATHE MACHINES</p>	<p>TOTAL 5 NOS.</p> <table border="1" data-bbox="523 1630 1436 1944"> <thead> <tr> <th>MACHINE NO</th> <th>1</th> <th>2</th> <th>3</th> <th>4</th> <th>5</th> </tr> </thead> <tbody> <tr> <td>ADMIT BETWEEN CENTER .IN MM</td> <td>4360</td> <td>1350</td> <td>1350</td> <td>1940</td> <td>900</td> </tr> <tr> <td>SWING OVER BED . IN MM</td> <td>1200</td> <td>450</td> <td>450</td> <td>480</td> <td>150</td> </tr> <tr> <td>SWING IN GAP DIA.. IN MM</td> <td>400</td> <td>170</td> <td>170</td> <td>200</td> <td>250</td> </tr> <tr> <td>SWING OVER CROSS SLIDE. IN MM</td> <td>950</td> <td>240</td> <td>240</td> <td>285</td> <td>90</td> </tr> </tbody> </table>						MACHINE NO	1	2	3	4	5	ADMIT BETWEEN CENTER .IN MM	4360	1350	1350	1940	900	SWING OVER BED . IN MM	1200	450	450	480	150	SWING IN GAP DIA.. IN MM	400	170	170	200	250	SWING OVER CROSS SLIDE. IN MM	950	240	240	285	90
MACHINE NO	1	2	3	4	5																															
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<p>5. RADIAL DRILL MACHINE</p>	<p>TOTAL - 1 NO. CAPACITY: 50 MM DIA IN C.S</p>																																			

6. MECHANICAL PRESS	TOTAL - 1 NO. CAPACITY 60 TONNES
7. SHEARING MACHINE CAPACITY	TOTAL - 1 NO. IN C.S – 1500 MM WIDTH X 6 MM THICKNESS. IN S.S – 1500 MM WIDTH X 4 MM THICKNESS.
8. HYDRAULIC HACKSAW	TOTAL - 1 NO. CAPACITY: MAX. 16" DIA.
9. GRINDING MACHINES	FLEXIBLE SHAFT GRINDERS 2 NOS PEDESTAL GRINDERS 2 NOS. PORTABLE GRINDERS 10 NOS.
10. FLAME CUTTING FACILITY	HAND TORCH 3 NOS 'CUB' MACHINE 1 NO. 'PUB' MACHINE 1 NO. 'CHITTAH' MACHINE 1 NO. 'FLAMINGO' MACHINE 1 NO.
11. PLASMA CUTTING MACHINERY	TOTAL - 1 NO. (ARGON PLASMA) CAPACITY: MAX. THK OF S.S CAN BE CUT 25 MM. TOTAL – 1 NO. (AIR PLASMA) CAPACITY: MAX. THK OF S.S CAN BE CUT 30 MM.
12. WELDING GENERATORS	TOTAL 2 NOS. CAPACITY: 400 AMPS.
13. WELDING TRANSFORMERS	TOTAL 2 NOS. CAPACITY: 400 AMPS.
14. MIG/MAG WELDING SET	TOTAL 2 NOS. CAPACITY: 400 AMPS.
15. OXYGEN ACETYLENE WELDING	TOTAL 2 SETS.
16. TIG WELDING SET	TOTAL 1 NO.
17. HANDLING FACILITY	OVER HEAD CRANES: E.O.T - 1 NO. CAPACITY 7.5 TONNES H.O.T - 1 NO. CAPACITY 10 TONNES. H.O.T - 1 NO. CAPACITY 15 TONNES. CHAIN PULLEY BLOCKS. 1 NO. CAPACITY - 5 TONNES. 1 NO. CAPACITY - 2 TONNES.

List of Precision Measuring Instruments

1. VERNIER CALIPERS	0 MM TO 150 MM 0 MM TO 300 MM 0 MM TO 1500 MM	3 NOS. 3 NOS. 1 NO.
2. OUT-SIDE MICROMETERS	0 MM TO 25 MM 25 MM TO 50 MM 50 MM TO 75 MM 75 MM TO 100 MM 0 MM TO 100 MM 100 MM TO 125 MM 125 MM TO 150 MM 150 MM TO 175 MM 175 MM TO 200 MM 100 MM TO 200 MM 200 MM TO 300 MM 300 MM TO 400 MM 400 MM TO 500 MM 500 MM TO 600 MM 600 MM TO 700 MM 700 MM TO 800 MM 800 MM TO 900 MM	3 NOS. 3 NOS. 1 NO. 1 NO. 1 NO. 1 NO. 1 NO. 1 NO. 1 NO. 1 NO. 1 NO. 1 NO. 1 NO. 1 NO. 1 NO. 1 NO. 1 NO. 1 NO.
3. IN-SIDE MICROMETERS	50 MM TO 500 MM 50 MM TO 1500 MM	2 NOS. 1 NO.
4. DIAL BORE GAUGE	17 MM TO 35 MM 35 MM TO 60 MM 60 MM TO 150 MM	2 NOS. 1 NO. 2 NOS.
5. DIAL INDICATORS	3 NOS	
6. ULTRASONIC THICKNESS GAUGE	1 MM TO 200 MM	4 NOS.
7. PORTABLE HARDNESS TESTER		1 NO.
8. X-RAY VIEWER		1 NO.
9. DENSITOMETER		1 NO.

Products

KO-Kneader Casing



Size	: 300mm (ID) x 2000long
MOC	: Hastalloy 'c'
Services	: Ko-kneader For making AIF3
Client	: M/s. Navin Fluorine Industries, Surat
Inspection	: Client

AHF Storage Tank-(60m)



Size	: 3600mm dia. X 7500mm ht. x 12mm thk.
MOC	: Carbon Steel-SA516 GR-70, SA 106 Gr-B, SA 105
Radiography	: 100%
PWHT	: Stress relieving
Hydro Test	: 2.5kg/cm ²
Client	: M/s. Navin Fluorine Industries, Surat
Approval & Inspection	: 1.Chief controller of explosives 2. M/s. B.V.I.S., Mumbai.

Hydraulic Press for Teflon Moulding



Size	: 1000mm x 1000mm x 2500mm (clear day light)
Capacity	: 500 & 100 Tones
Client	: M/s. Techno Corrosion, Surat.
Inspection	: Client

Impeller For Hot Air Blower



Size	: 1175mm dia. x 10mm thk.
MOC	: S.S. 310
Blower Capacity	: 45000m ³ /hr.
Working temp.	: 500°C
Client	: M/s. Navin Fluorine Industries, Surat.
Inspection	: Client

Dished Ends



Size	:	4000mm dia. x 16mm thk.
MOC	:	Carbon Steel SA 516 GR-70
Type	:	2:1 Ellipsoidal
Mfg. Process	:	Cold Press, Cold Spun
Client	:	M/s. Kilburn Engineering Ltd., Por(Dist. Baroda)
Inspection	:	Client

Rotary Kiln



Size	:	3000mm dia. x 26 mts. Long x 16mm thk.
MOC	:	Carbon Steel SA 516 GR-70
Radiography	:	100%
Client	:	M/s. New India Chromium Chemical Trust, Ankleshwar.
Inspection	:	Client

Chiller For Refrigeration



Size	:	1000mm dia. x 6850 mm long x 10mm thk.
No. of tubes	:	376 of 38.1mm O.D. x 3.15 thk.
MOC	:	Carbon steel SA 516 GR -70, SA 106 Gr-B, SA 179
Radiography	:	100%
Hydro Test	:	Shell side – 21 kg./cm ²
Client	:	M/s. Navin Fluorine Industries, Surat.
Inspection	:	Client

Condenser



Size	:	650mm dia. x 3100mm long x 8mm thk.
No. of tubes	:	235 of 25mm dia. x 2.6 thk.
MOC	:	Carbon Steel SA 516 GR-70, SA 106 Gr-B, SA 179
Hydro Test	:	Shell & Tube side – 6 kg./cm ²
Client	:	M/s. Navin Fluorine Industries, Surat.
Inspection	:	Client

Copper Reactor



Size	:	1500mm dia. x 1750mm ht. x 6mm thk
MOC	:	99.9% Pure D.O.W. Copper + 99.9% lead bonding
Hydro Test	:	Full of Water
Client	:	M/s. Tanfac Industries Ltd. Cuddalore, Tamilnadu

KO-Kneader Casing



Size	:	300mm ^{ØI.D} x 1800mm long
MOC	:	Carbon Steel + Hastalloy 'C' lining
Client	:	M/s. Navin Fluorine Industries, Surat.
Inspection	:	Client

Vaccum Heat Treatment Furnace (Jacketed Vessel)



Size	:	1300mm I-dia. x 2500mm long x 10mm thk
MOC	:	Carbon Steel – SA 516 Gr-70, SA 106 Gr-B, SA 105
Radiography	:	100%
Fab. Code	:	ASME-Sec. VIII, Div -1 Latest
Hydro Test	:	7.5 kg./cm ² G
Client	:	M/s. Jacobala Engineers Pvt. Ltd., Mumbai.
Inspection	:	M/s. B.V.I.S., Mumbai.

Distillation Column



Size	:	18" N.B. x Sch-80 x 12500mm long
MOC	:	Carbon Steel – SA 106 Gr-B, SA 105
Hydro Test	:	45 Kg./cm ² G
Client	:	M/s. Navin Fluorine Industries, Surat.
Inspection	:	Client

FINAL HEAT EXCHANGER



MOC	:	SA 516 Gr -70, A 105, A 179 & A 106 Gr.B
Size	:	2100mm ^{ØI.D} X 8000mm long No. of Tubes – 701 of 38mm X 2.6 mm thk 6000mm long
Inspection	:	Client
Client	:	M/s Navin Fluorine Industries, Surat

Vaccum Heat treatment Furnace



MOC	:	SA 516 Gr -70, A 105, A 106 Gr.B
Size	:	2450mm ^{Ø1.D} x 20mm thk x 4930mm long
Hyd Test Press	:	Inner - 9kg/cm ² (G) Jacket - 4.5kg/cm ² (G)
Inspection	:	M/S BVIS, Mumbai
Client	:	M/s Jacbala Engineers Pvt. Ltd., Mumbai

DISHED END BY COLD SPINNING METHOD



MOC	:	SA 516 Gr -70
Size	:	5500mm ^{Ø1.D} X 14mm thk
Type	:	Torispherical
Inspection	:	M/s N.P.C.I.L
Client	:	M/s Steel Fab Enterprises, Baroda

CLADDED DISHED ENG-BY COLD SPINNING



MOC	:	SA 516 Gr-70 + SA 240 TP 321
Size	:	1250mm ^{Ø1.D} X 32 +3.8mm thk long
Type	:	Deep Torispherical
Client	:	M/s Air Coils Manufacturing Co. Pvt. Ltd., Vapi (Gujarat)
Inspection	:	M/s LLOYDS REGISTER, SURAT

ALUMINIUM DISHED END-BY COLD SPINNING



MOC	:	SB 209 Gr. 1060 TEMPER-H112
Size	:	4070mm ^{Ø1.D} X 20mm thk
TYPE	:	DEEP-TORI
Client	:	M/s Larsen & Toubro Ltd., (Ranoli Works) Vadodra (Gujarat)
Inspection	:	UDHE INDIA LTD., MUMBAI

SPHERE



MOC	:	C.S + SA 240 TP 304 LINNING
Size	:	1600mm X 8 +3mm thk
Client	:	M/s Surat Municipal Corporation Surat
Inspection	:	CLIENT

PRE REACTOR FOR H.F PLANT



MOC	:	C.S + Hastalloy 'C' Cladded Screw- Alloy - 20 + Hastalloy - 'C'
Size	:	360mm ^{ØI.D} X 4000mm long
Client	:	M/s. SRF Ltd., Bhiwadi (Rajasthan)
Inspection	:	M/s. Technocrat Consultant

JACKETED 8000LTRS REACTION VESSEL



MOC	:	SA 516 60, A105, SA106 Gr.B
Size	:	2144mm ^{ØO.D} X 3380mm long
Hyd. Test	:	Pressure 15.kg/cm ² shell 5.2.kg/cm ² hacket
Client	:	M/s. Atul Products Ltd., Atul-(Gujarat)
Inspection	:	Client

SPHERE FOR PLANETORIUM



MOC	:	IS 2062 Gr.B + S.S. 304
Size	:	16300mm ^Ø X 8mm C.S + 3mm S.S. Covering
Client	:	M/s. Surat Municipal Corporation, Surat

AHF STORAGE TANK 40m3



MOC	:	SA 516 Gr-70, SA 105, SA 106 Gr.B
Size	:	3000mm ^{ØI.D} X 9000mm X 12/14mm thk
Hydro Test Press	:	8.8 kg/cm ²
FAB. CODE	:	ASME - SEC.VIII, DIV-1 Latest
Inspection	:	1. Chief Controller of Explosive 2. M/s LRA, Surat.
Client	:	M/s. SRF Ltd., Bhiwadi, Rajasthan.

R-23 Storage Tank



MOC	:	SA 516 Gr-70, SA 350 LF2, SA 333 Gr-6
Size	:	2700mm ^{ØI.D} x 9022mm long x 32/36mm thk
Fab Code	:	ASME SEC - VIII, Div-1(2004) Add upto-2006+ SMPV (U) Rules 1981
Design Temp	:	-41 ⁰ c to +55 ⁰ c
Hydro Test Press	:	37.7kg/cm ² (G)
Inspection	:	1. Chief Controller of Explosive 2. M/s. BVIS
Client	:	M/s. SRF Ltd., Bhiwadi, Rajasthan.

Our Clients

- ❖ M/S. THE MAFATLAL FINE SPG. & MFG. CO. LTD., MUMBAI.
- ❖ M/S. NAVIN FLUORINE INDUSTRIES, SURAT.
- ❖ M/S. NAVIN CHEMICAL ENTERPRISES, DEWAS,
- ❖ M/S. KRISHAK BHARATI CO. OP. LTD., HAZIRA, SURAT.
- ❖ M/S. ATUL LTD., ATUL, DIST. VALSAD.
- ❖ M/S. RELIANCE INDUSTRIES., HAZIRA, SURAT
- ❖ M/S. GUJARAT STATE FERTILIZERS & CHEMICALS LTD., BARODA.
- ❖ M/S. LARSEN & TOUBRO LTD., HAZIRA, SURAT.
- ❖ M/S. LARSEN & TOUBRO LTD., RANOLI, BARODA.
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- ❖ M/S. I.B.P CO. LTD., NASIK.
- ❖ M/S. INGERSOLL RAND (INDIA) LTD., AHMEDABAD.
- ❖ M/S. SWISS GLASSCOAT EQUIPMENTS LTD., VALLABH VIDHYANAGAR, ANAND.
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- ❖ M/S. TANFAC INDUSTRIES LTD., CUDDALORE, TAMILNADU.
- ❖ M/S. GUJARAT FLUORO-CHEMICALS LTD., BARODA.
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- ❖ M/S. INDIAN DYE STUFF INDUSTRIES, KALYAN, DIST. THANE.
- ❖ M/S. METTUR CHEMICAL & INDUSTRIAL CORPORATION LTD., METTUR DAM.
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- ❖ M/S. IDMC LTD., VITHAL UDYOGNAGAR.
- ❖ M/S. TUBE PRODUCT INCORPORATE, VILLAGE.POR, DIST.BARODA.
- ❖ M/S. AMIR TANKS & VESSELS PVT. LTD., INDORE (M.P)
- ❖ M/S. JORD ENGINEERING LTD., DIST. BARODA.
- ❖ M/S. RICHFIELD ENGINEERING LTD. NAIROBI, KENYA.
- ❖ M/S. GARDEN SILK MILLS LTD., JOLWA, DIST. SURAT.
- ❖ M/S. SRF LTD., BHIWADI, DIST. ALWAR, RAJASTHAN.
- ❖ M/S. GANSONS LIMITED, NAGPUR.
- ❖ M/S. SARAL ENGINEERING CO. VAPI.
- ❖ M/S. WALCHANDNAGAR INDUSTRIES LTD., WALCHANDNAGAR.
- ❖ M/S. AMCL MACHINERY CO.LIMITED., NAGAPUR.
- ❖ M/S. GEMINI ENGI-FAB LIMITED., MUMBAI

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